

THUMPER FAB

Aluminum Audio Roofs ♦ Roll Cages ♦ UTV Accessories

ALUMINUM AUDIO ROOFS • ROLL CAGES • UTV ACCESSORIES

Z10 Wake Tower Bar

SKU: TF330001



Thumper Fab

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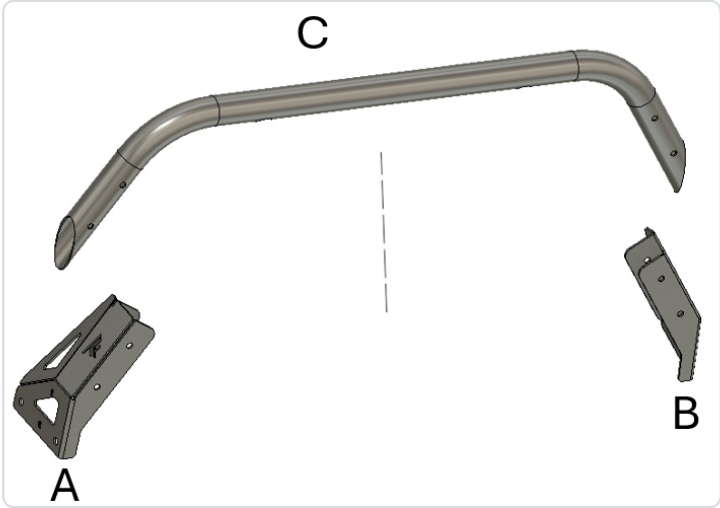
PARTS

REF	QTY	DESCRIPTION
1	1	Wake Tower Mount - Driver
2	1	Wake Tower Bar Mount - Passenger
3	1	Wake Tower Bar
HARDWARE KIT		
A	4	M8 x 20mm Flange Head Bolt
B	4	M8 x 65 mm Long Button Head Screw
C	4	M8 Flange Nylon Lock Nut

TOOLS

- 13mm Socket and Wrench
- 5mm Allen Wrench
- Hammer
- Punch

PARTS



HARDWARE





INSTALLATION

Step 1. Install Mount Brackets



Before mounting the brackets to the vehicle, make sure the threads are clean of any paint or other foreign debris using the M8x20mm flange head bolts from the hardware kit to test the threads. Fig. 1

! Check threads in roll cage.



Loosely fasten the driver's side mount bracket to the roll cage using 2 x M8x20mm flange head bolts. Fig. 2

! Do not fully tighten at this time.



Step 2. Fasten Brackets



Loosley fasten the passenger side mount bracket to the roll cage using 2 x M8x20mm flange head bolts. Fig. 3

! Do not fully tighten at this time.



Snug the wake tower bar mount brackets to the roll cage using a 13mm socket. Fig. 4

! Snug brackets, do not fully tighten at this time.

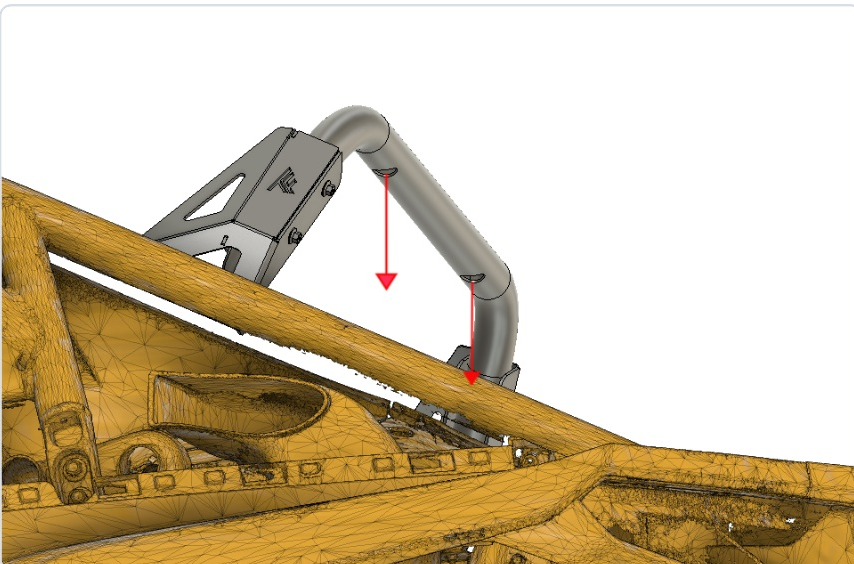


Step 3. Install Wake Tower Bar



Use a hammer and small punch to knock out micro-jointed "punchouts" in the wake tower bar tube if you are planning to run the speaker wires through the tube. Fig. 5

! Knock out "punchouts" prior to installation if running wires through wake tower bar for speaker.



Make sure the "punchout" holes are facing the ground for when placing the tube on the vehicle. Fig. 6

! Wiring holes should face the ground.



Step 4. Fasten wake Tower Bar to Mount Brackets



Loosely fasten the wake tower bar to the mount brackets using 4 x M8x60mm button head screws and 4 x M8 flange nylon lock nuts.
Fig. 7

! Do not fully tighten.



Tighten wake tower bar to the mount brackets using a 5mm allen wrench and a 13mm socket. Fig. 8



Step 5. Finalize Installation



Tighten the mount brackets to the roll cage using a 13mm socket. Fig. 9

! Do not overtighten mounting hardware to avoid stripping the threads in the roll cage.



Install the speakers on the wake tower bar per the speaker manufacturer's instructions. Fig. 10



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