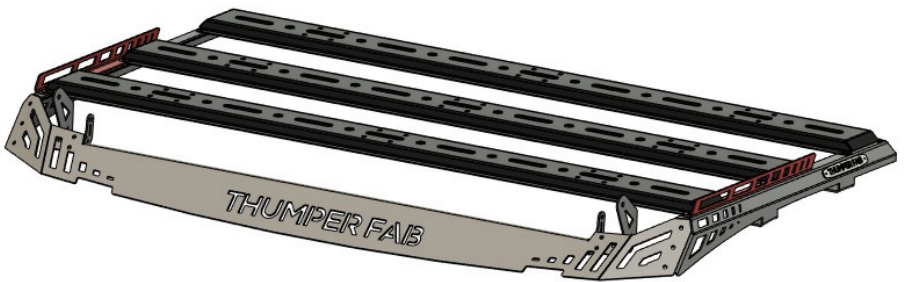




Ranger 1500XD **Roof Rack (3-Seat & Crew)**

SKU: TF231901 & TF231902



Thumper Fab

5103 Elysian Fields Rd, Marshall, Tx 75672

Customer Service: 903-472-0928

www.thumperfab.com

Polaris Ranger 1500XD

3-Seat Roof Rack

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PARTS

REF	QTY	DESCRIPTION
1	1	Mount Rail DRIVER
2	1	Mount Rail PASSENGER
3	1	Front Brow
3-Seat Version		
4	3	Tie-Down Rail
6	1	Tie Down Accent Rail DRIVER (OPTIONAL, sold separately)
7	1	Tie Down Accent Rail PASSENGER (OPTIONAL, sold separately)
Crew Version		
8	6	Tie-Down Rail
9	3	Tie Down Accent Rail DRIVER (OPTIONAL, sold separately)
10	3	Tie Down Accent Rail PASSENGER (OPTIONAL, sold separately)
KC LIGHT BAR OPTION		
11	1	KC Light Bar Mount DRIVER (KC Light Bar Option, sold separately)
12	1	KC Light Bar Mount PASSENGER (KC Light Bar Option, sold separately)
13	1	KC Pro6 Light Bar
40 INCH LIGHT BAR OPTION		
14	1	2 Row Light Bar Mount DRIVER
15	1	2 Row Light Bar Mount PASSENGER
16	1	40 Inch, Slim 2 Row Light Bar

TOOLS

- 7/16" Wrench or Socket
- 9/64" Allen wrench
- 14mm Socket

BEFORE YOU BEGIN

If you do not feel comfortable installing your **Thumper Fab** Roof Rack, please see your nearest Polaris® Dealer for installation.

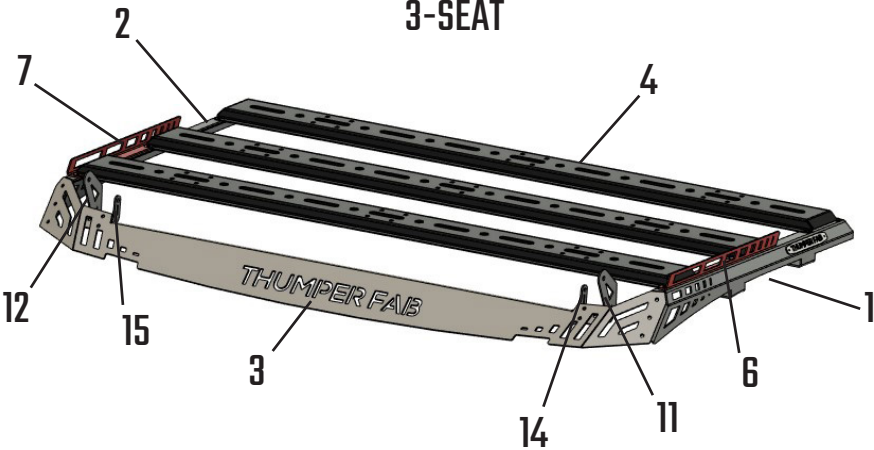
Polaris Ranger 1500XD

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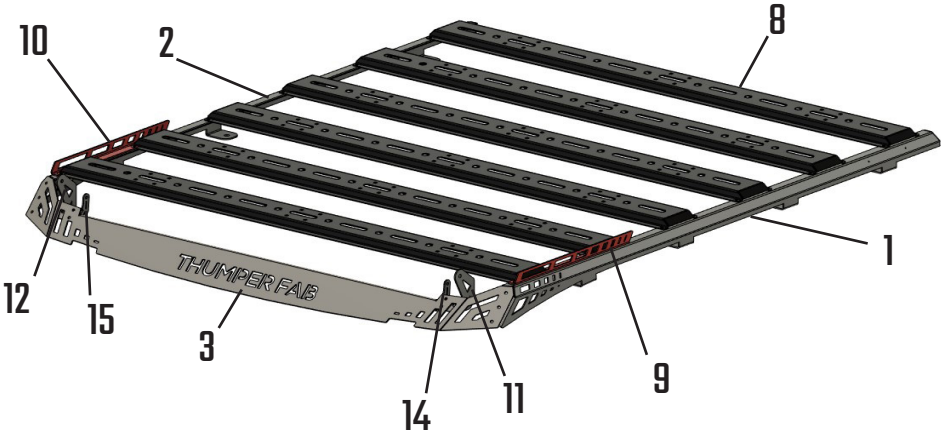
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3-SEAT



CREW



INSTALLATION INSTRUCTIONS

Pre-assembling the Roof Rack

Begin the pre-assembling the roof rack before installing it onto the unit, as shown. Loosely fasten with the 1/4"-20 screws and 1/4"-20 locknuts. If you purchased the optional Tie Down Accent Rails, install these between the tie down rails and the driver and passenger mount rails. (Fig 1 - 5)

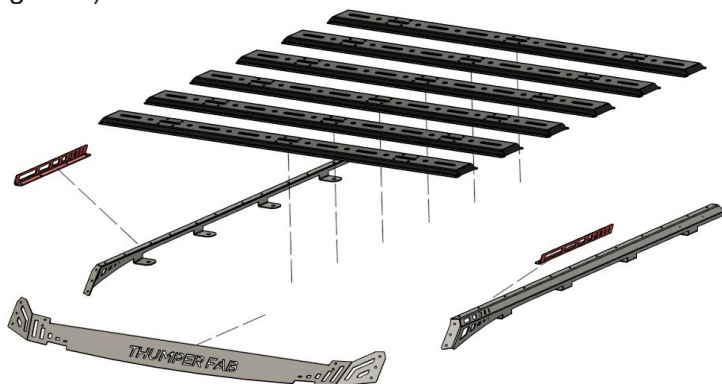


FIG 1

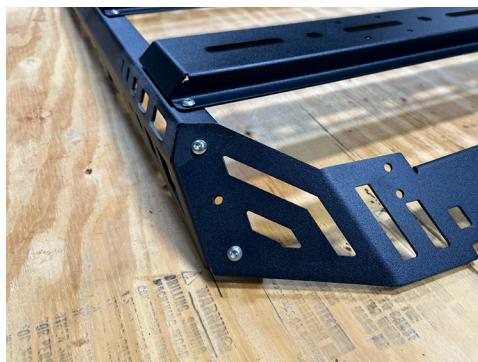


FIG 2

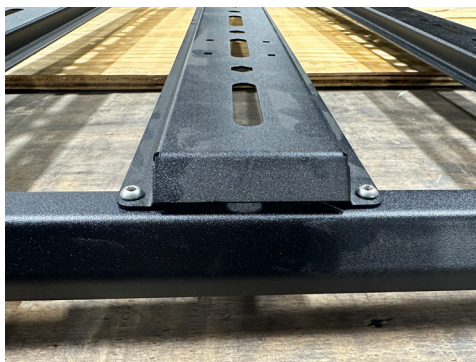


FIG 3

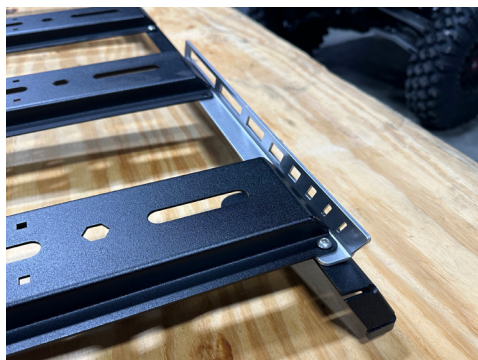


FIG 4

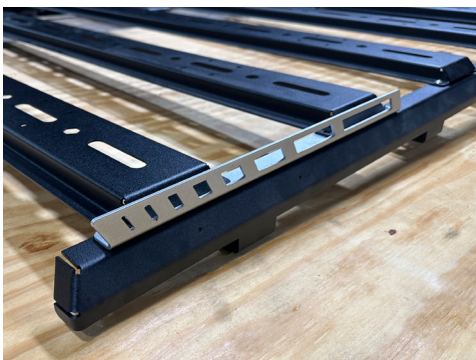


FIG 5

INSTALLATION INSTRUCTIONS

Assembling Light Bar Mounts

The 2 Row Light Bar mounts (FIG 6) will use (2) of the 1/4"-20 screws and (2) of the 1/4"-20 locknuts each. The optional KC Light Bar Mounts (FIG 7) will use (3) of each. Mount these to the back side of the Front Brow as shown.



**2 Row Light Bar
Mounts
Fig 6**



**KC Light Bar Mounts
Fig 7**

INSTALLATION INSTRUCTIONS

Installing Roof Rack onto the Unit

Before lifting the roof rack up into position, remove all of the oem roof mounting hardware (hex head bolts) on the top of the roof. Then place roof rack into place, align the slots on the roof rack "feet" with the holes from where the bolts were removed, and then re-install all of the removed hardware. DO NOT tighten the mount bolts all the way yet. Before tightening the roof mount bolts, be sure to tighten all of the 1/4"-20 hardware on the rack, then make adjustments to the position of the roof rack as needed, and finally tighten all roof mounting hardware. (FIG 8)

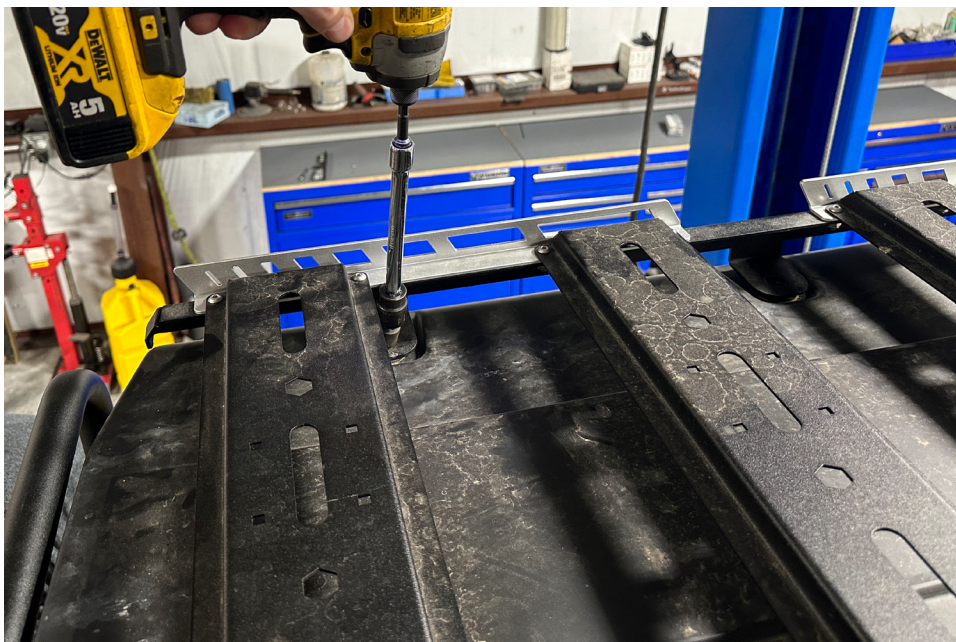


FIG 8



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