

Polaris Ranger 1500 XD
NERF RAILS (3 Seat & Crew)

SKU: TF230701



SKU: TF230702



Thumper Fab
5103 Elysian Fields Rd, Marshall, Tx 75672
Customer Service: 903-472-0928

Polaris Ranger 1500 XD

NERF RAILS (3 Seat & Crew)



SKU: TF230701 & TF230702

PARTS

REF	QTY	DESCRIPTION
1	1	TOP BODY - DRIVER (D)
2	1	TOP BODY - PASSENGER (P)
3	1	BOTTOM BODY - DRIVER (D)
4	1	BOTTOM BODY - PASSENGER (P)
5	1	REAR MOUNT BRACKET - DRIVER (D)
6	1	REAR MOUNT BRACKET - PASSENGER (P)
HARDWARE (For 3 Seat)		
A	38	M6 x 40mm Long, Button Head Hex Drive Screw
B	16	M6 Locknut
HARDWARE (For Crew)		
A	58	M6 x 40mm Long, Button Head Hex Drive Screw
B	20	M6 Locknut

TOOLS

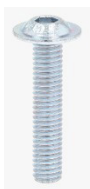
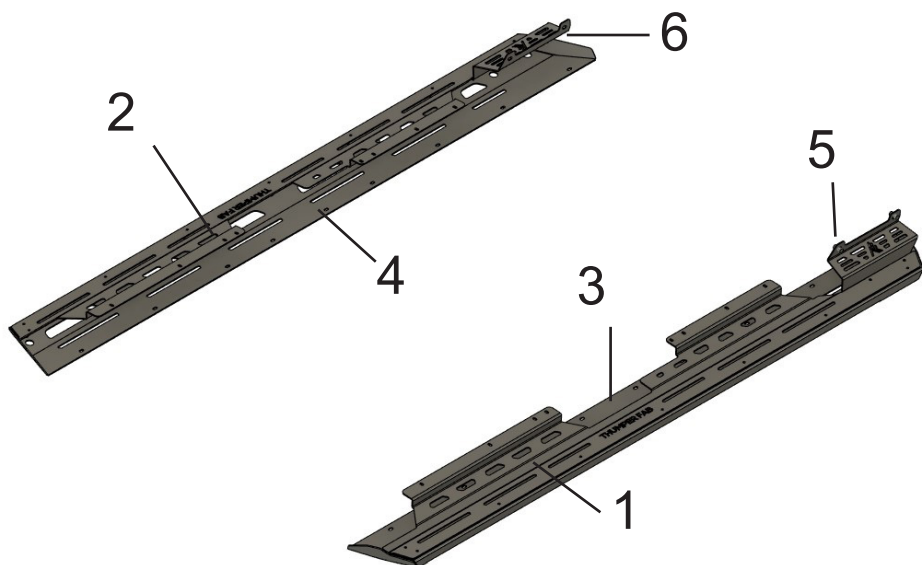
- T30 Torx
- 4mm Allen
- M10 Socket

BEFORE YOU BEGIN

If you do not feel comfortable installing your **Thumper Fab** INSERT PRODUCT, please see your nearest INSERT BRAND® Dealer for

INSTALLATION INSTRUCTIONS

CREW NERF RAILS



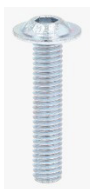
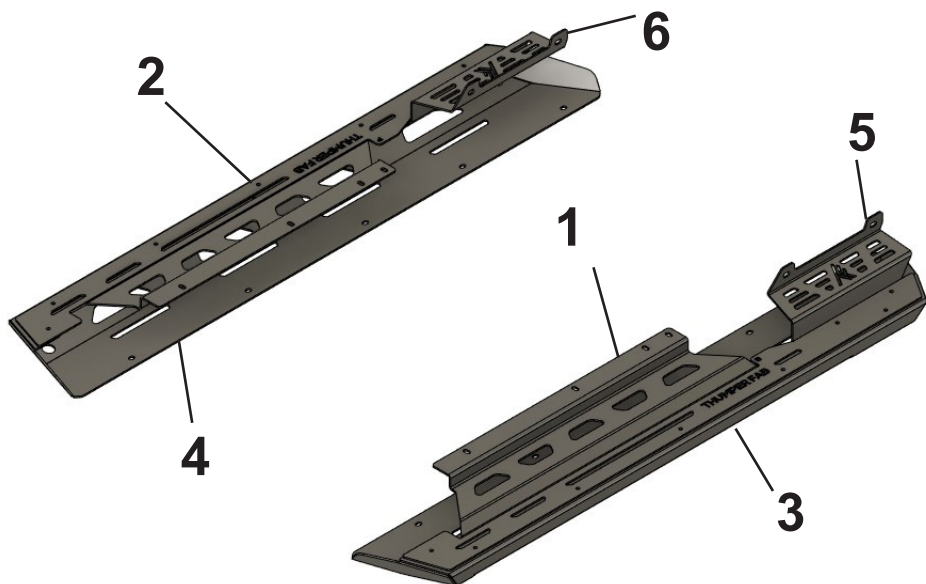
- A



- B

INSTALLATION INSTRUCTIONS

3 SEAT NERF RAILS



- A



- B

INSTALLATION INSTRUCTIONS

Removing oem hardware

First, start by removing all torx head screws along the top rocker panel and the torx head screws along the bottom of the rocker panel that fasten the skid plate. Set these aside. They will all be replaced with the hex drive screws provided in the kit.



Next, remove the oem step at the bottom-rear of the cab.



Next, Place the Rear Mount Bracket into place where the oem step was.



INSTALLATION INSTRUCTIONS

Next, lift the Bottom Body up into place. The bottom edge of the Rear Mount Bracket will need to go under the top edge of the Bottom Body. Loosely fasten the Bottom Body along the bottom of the unit by placing the M6 Hex Head Screws into all of the threaded holes where the oem torx head screws were previously removed.



Next, place the Top Body into place. loosely fasten with more M6 Hex Head Screws. Some of the screws will replace the oem torx screws previously removed along the top of the rocker panel. The others will run from the top, through both bodies, and be fastened with the M6 Locknuts through the access holes cut into the Bottom Body.



After all hardware has been installed, tighten all hardware, making any fitment adjustments as needed.



Thumper Fab

5103 Elysian Fields Rd, Marshall, Tx 75672

Customer Service: 903-472-0928

www.thumperfab.com