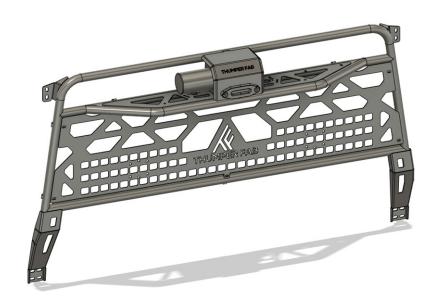


# CAN-AM DEFENDER HEADACHE RACK

SKU: TF041601



#### **Thumper Fab**

5103 Elysian Fields Rd, Marshall, Tx 75672 Customer Service: 903-472-0928

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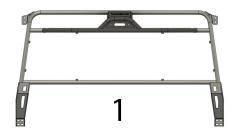


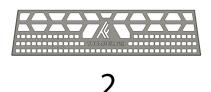
#### **PARTS**

REF	QTY	DESCRIPTION
1	1	Headache Rack
2	1	Accent Panel
3	1	Factory Winch Box
		Hardware Kit
Α	4	M6-1.0 x 16mm Flange Bolt
В	12	M8-1.25 x 20mm Flange Bolt
С	4	M8-1.25 x 45mm Flange Bolt

#### TOOLS

- Ratchet
- 13mm Socket
- · 10 mm Socket







#### **BEFORE YOU BEGIN**

If you do not feel comfortable installing your **Thumper Fab** HEADACHE RACK, please see your nearest CAN-AM Dealer for installation.

#### **Install Accent Panel**

Fasten the accent panel (2) to the headache rack (1) using 8 of the M8-1.25x20mm flange bolts (B). Thread all 8 the bolts into the threaded bungs before tightening evenly with a 13 mm socket (FIG 1).

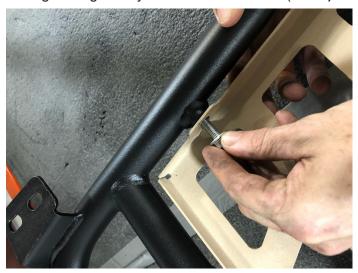


FIG 1 - Fasten Accent Panel to Headache rack using 13 mm socket

#### **Install Winch**

Remove the winch from supplied box and slide it into place under the winch cover plate making sure the winch cable is facing the hole in the winch cover plate for the fairlead mount (**FIG 2**).



FIG 2 - Slide Winch under Winch Cover Plate

#### Install Fairlead

Run winch cable through hole in winch cover plate and through fairlead to prepare to fasten the fairlead to the winch cover plate. Be careful not to pinch cable (**FIG 3**).



FIG 3 - Thread Winch Cable through Fairlead

#### Fasten Fairlead

Fasten the fairlead to the winch cover plate using the provided hardware in the winch box (**FIG 4**).



FIG 4 - Fasten Fairlead to Winch Cover Plate

#### **Fasten Winch to Winch Mount Plate**

Fasten the winch to the winch mount plate using the 4 X M6-1.0 x16mm flange bolts (**A**) and 10mm socket ratchet to attach the winch to the winch mount plate (**FIG 5**).



FIG 5 - Fasten Winch to Winch Mount Plate using 10mm Socket

#### Install Headache Rack

Raise the bed to the fully open position to prepare for placement and installation of the headache rack (**FIG 6**).



FIG 6 - Raise Dump Bed to Fully Open Position

#### Install Headache Rack

Hold the headache rack into place and use the 4 M8-1.25 x 45mm (**C**) flange bolts and 13mm socket to fasten the headache rack to the upper holes in the roll cage. **Do not fully tighten** (**FIG 7**).



FIG 7 - Loosley fasten Headache Rack top bolts using 13mm Socket

Thread the remaining 4 M8-1.25 x 20mm flange bolts ( $\bf B$ ) into the lower holes provided in the factory roll cage. Once all 8 X M8-1.25 flange bolts ( $\bf B$  and  $\bf C$ ) have been started, use the 13mm socket to tightly fasten the headache rack (**FIG 8**).



FIG 8 - Fully tighten Flange Bolts (B) using 13mm Socket and Ratchet

#### Winch Wiring

Please refer to wiring instruction contained in the winch box for complete detailed instructions for proper wiring of winch.

#### **Install Cube Lights (Optional)**

Attach cube lights to the winch mount plate using the hardware provided in the cube light box (**FIG 9**).



FIG 9 - Fasten Fairlead to Winch Cover Plate

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Prior to installing any products sold or manufactured by Thumper Fab, you will perform or cause

to be performed an inspection of their vehicle to confirm its condition is suitable for the installation of these products. A proper inspection of the vehicle includes confirmation that the vehicle has not been in a collision and is free of corrosion. If the vehicle is suspected to have been in a collision or misused, or is otherwise unsuitable for modification, you will not install the product(s). You will continue to inspect the vehicle prior to each use to confirm its condition is suitable for its intended use, and you acknowledge that the failure to do so may result in serious bodily injury or death, as well as damage to the vehicle itself.

You will install any warning labels provided with the product so it may be prominently seen by yourself and all passengers. You will notify all passengers of the modifications performed to your vehicle prior to operation.

Insurance companies may handle coverage of a modified vehicle differently.

Please check with your insurance carrier prior to modifying the vehicle to ensure your coverage remains sufficient.

Installation of this product(s) may void your vehicle warranty. If this is a concern, please check with the manufacturer or dealer before purchase or installation of this product(s).

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# Accent Light Covers for the Defender ELITE EDI-TION Winch Ready Rear Bumper TF040601.F-PB



# Defender Nerf Rails (3-seat) TF040702-BK



## **Thumper Fab**

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