

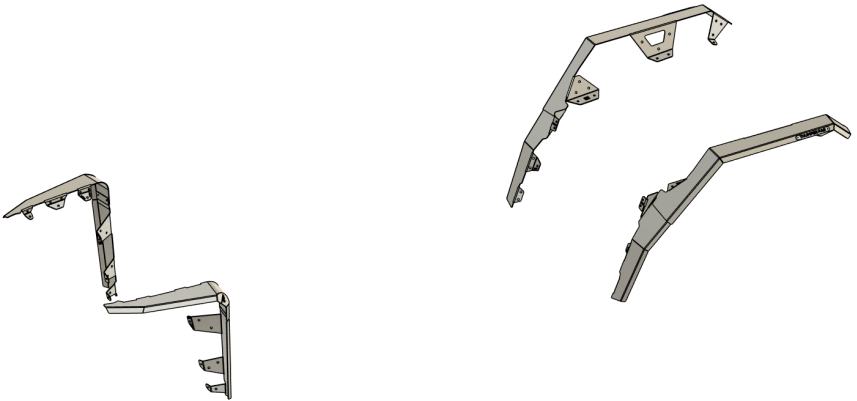


# THUMPER FAB

Aluminum Audio Roofs ♦ Roll Cages ♦ UTV Accessories

## Polaris Ranger XP1000 Fender Flares

SKU: TF010011



### Thumper Fab

5103 Elysian Fields Rd, Marshall, TX 75672

Customer Service: 903-472-0928

[www.thumperfab.com](http://www.thumperfab.com)

Ver. 0325

# Polaris Ranger XP1000

## Fender Flares

SKU: TF010011



### PARTS

REF	QTY	DESCRIPTION
1	1	Front Upper Fender Flare - DR
2	1	Front Upper Fender Flare - PA
3	1	Front Lower Fender Flare - DR
4	1	Front Lower Fender Flare - PA
5	1	Rear Upper Fender Flare - DR
6	1	Rear Upper Fender Flare - PA
7	1	Rear Lower Fender Flare - DR
8	1	Rear Lower Fender Flare - PA
9	2	Logo Tags
HARDWARE KIT		
A	4	1/8" Rivet
B	4	1/4" x 3/4" Button Head Screw
C	4	1/4" Nylon Lock Nut
D	76	Panel Clips

### TOOLS

- Drill
- 5/16" Drill Bit
- 5/32" Allen Wrench
- 7/16" Wrench
- Rivet Gun
- Marker or Pencil

#### Torque Specs:

SIZE (STANDARD)	GRADE 5	GRADE 8	SIZE (METRIC)	CLASS 8.8	CLASS 10.9
5/16"	15 ft/lbs	20 ft/lbs	6MM	5 ft/lbs	9 ft/lbs
3/8"	30 ft/lbs	35 ft/lbs	8MM	18 ft/lbs	23 ft/lbs
7/16"	45 ft/lbs	60 ft/lbs	10MM	32 ft/lbs	45 ft/lbs
1/2"	65 ft/lbs	90 ft/lbs	12MM	55 ft/lbs	75 ft/lbs
9/16"	95 ft/lbs	130 ft/lbs	14MM	85 ft/lbs	120 ft/lbs
5/8"	135 ft/lbs	175 ft/lbs	16MM	130 ft/lbs	165 ft/lbs
3/4"	185 ft/lbs	280 ft/lbs	18MM	170 ft/lbs	240 ft/lbs

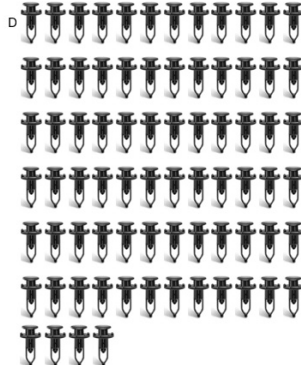
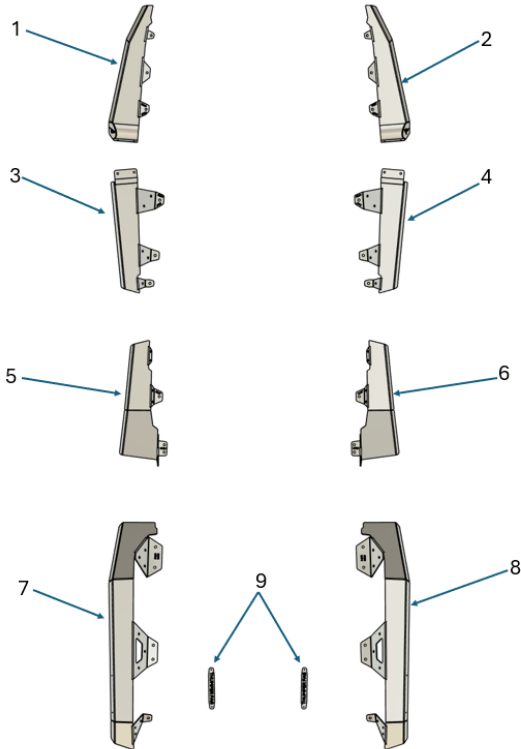
### BEFORE YOU BEGIN

If you do not feel comfortable installing your Thumper Fab Fender Flares, please see your nearest Polaris® Dealer for installation.

# Polaris Ranger XP1000

## Fender Flares

SKU: TF010011



# INSTALLATION INSTRUCTIONS

## Installation Preparation

Fasten the front upper and lower fender flare together using 4 x 1/4" x 3/4" button head screws, and 4 x 1/4" nylon lock nuts (**FIG 1**).



**FIG 1 - Fasten Front Fender Flares together**

Use the front fender flare as a template to locate the holes to be drilled by holding the flare in position and drilling one hole into the plastics through the flare using a 5/16" drill bit. Once one hole is drilled, insert a panel clip through the flare into the drilled hole to hold the fender flare in position before drilling the remaining holes (**FIG 2**).



**FIG 2 - Use Front Fender Flare as a template to mark and drill holes**

# INSTALLATION INSTRUCTIONS

## Installation Preparation

As the remainder of the holes are drilled, install panel clips in new holes to hold the fender flare in the proper position before moving onto next hole to drill (**FIG 3**).



**FIG 3 - Drill Holes using 5/16" Drill Bit**

Fasten the logo plates to the rear upper fender flare using 4 x 1/8" rivets (**FIG 4**).



**FIG 4 - Fasten Logo Plates to Rear Upper Fender Flares**

# INSTALLATION INSTRUCTIONS

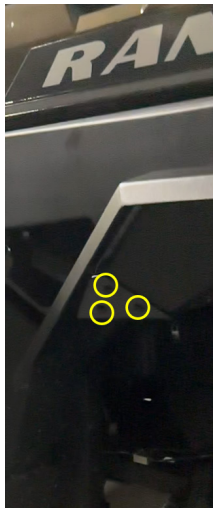
## Installation

Use the rear upper and rear lower fender flares as templates to locate the holes to be drilled. Repeat the procedure from the front fender flare installation by drilling one hole through the flare into the plastic and installing panel clips as new holes are drilled to hold fender flare in proper position. When drilling for the driver side rear lower flare, be cautious of the fuel tank located behind the plastics (**FIG 5**).



**FIG 5 - Use Rear Fender Flares as a template to drill holes**

Use panel clips to fasten the fender flares to the vehicle by feeding the clips through the fender flares into the drilled holes (**FIG 6**).



**FIG 6 - Fasten Fender Flares to Vehicle**

# INSTALLATION INSTRUCTIONS

## PRODUCT DISCLAIMER

The installation of products sold or manufactured by Thumper Fabrication, LLC (Thumper Fab) including, but not limited to suspension components such as lift kits, audio roofs, roll cages, frame stiffener kits, and tires that exceed the original specifications for the vehicle, may change the vehicle's center of gravity and handling characteristics both on- and off-road. You are aware that the installation of tires that are larger than original vehicle specifications may reduce the effectiveness of the braking system. Use of these products may place added stress to the original factory vehicle components which could cause them to weaken or possibly fail.

Products sold or manufactured by Thumper Fab are intended for off-road use only. Operation of a vehicle modified with these products on a road could result in serious bodily injury or death, and such operation may violate the laws of your state or municipality. You agree to operate your vehicle exclusively in the manner intended by the vehicle manufacturer. You agree that failure to safely and reasonably operate your vehicle could result in serious bodily injury or death, and that, as a result of installation of this product(s) to your vehicle, extreme care must be taken to prevent vehicle rollover or loss of control, which may be more likely to occur as a result of said modifications. You will avoid unsafe maneuvers, including sudden sharp turns or other abrupt maneuvers, which could make a vehicular accident more likely. You understand that Thumper Fab is not responsible or liable for any damages or any injuries to yourself or your passengers that could occur upon possible accidents due to driver error, incorrect installations, bad judgment, incompatibility with other aftermarket accessories or natural disasters to the fullest extent allowable by law. You will have all vehicle occupants fasten seatbelts, if equipped, and wear proper safety equipment, such as DOT approved helmet and eye protection prior to operating the vehicle. You understand and acknowledge that failure to wear proper safety equipment may increase the risk of serious bodily injury or death to yourself and any passengers.

Proper installation of products sold or manufactured by Thumper Fab requires knowledge of the factory recommended procedures for removal and installation of original equipment components. Installation of these products without proper knowledge and experience may affect the performance of these components and the safety of the vehicle and cause serious bodily injury or death. It is strongly recommended that a certified mechanic familiar with the installation of similar components perform the product(s) installation.

Prior to installing any products sold or manufactured by Thumper Fab, you will perform or cause to be performed an inspection of their vehicle to confirm its condition is suitable for the installation of these products. A proper inspection of the vehicle includes confirmation that the vehicle has not been in a collision and is free of corrosion. If the vehicle is suspected to have been in a collision or misused, or is otherwise unsuitable for modification, you will not install the product(s). You will continue to inspect the vehicle prior to each use to confirm its condition is suitable for its intended use, and you acknowledge that the failure to do so may result in serious bodily injury or death, as well as damage to the vehicle itself.

You will install any warning labels provided with the product so it may be prominently seen by yourself and all passengers. You will notify all passengers of the modifications performed to your vehicle prior to operation.

Insurance companies may handle coverage of a modified vehicle differently. Please check with your insurance carrier prior to modifying the vehicle to ensure your coverage remains sufficient. Installation of this product(s) may void your vehicle warranty. If this is a concern, please check with the manufacturer or dealer before purchase or installation of this product(s).



**THUMPER FAB**

**Thumper Fab**

5103 Elysian Fields Rd, Marshall, TX 75672

Customer Service: 903-472-0928

[www.thumperfab.com](http://www.thumperfab.com)