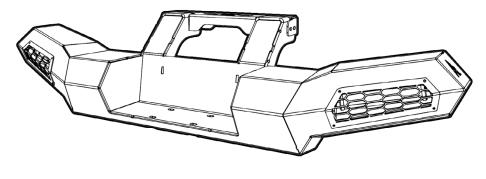
P/N: TF-GEN-RWB-X, TF-GEN-RWB-BL





### THUMPER FAB

### **FEATURES**

- · CNC laser cut & formed 3/16" AND 1/8" steel
- · Extreme Duty 3 stage powder coat
- · 6" LED Light Ready
- · Customize light grill colors to match your ride!
- CNC precision cut holes for ATV winch mount (Up to 3500 lbs)
- Winch mounting area: 14.75" x 5" x 4.25"
- · All Stainless Steel Hardware

### **TOOLS REQUIRED**

- 1/2", Combination Wrench
- 1/2", 9/16", 11/32", & 13mm Socket
- 9/64" Allen Wrench

#### **PARTS**

REF	QTY	PART DESCRIPTION
1	2	Light Grill
2	2	"L" Mounting Bracket
3	8	#8-32 Nylock Nut
4	8	#8-32 x 1/2" Socket Cap Screv
5	8	5/16" x 1" Hex Cap Screw
6	8	5/16" Nylock Nut
7	16	5/16" Flat Washer
8	4	3/8" x 1-1/8" Hex Cap Screw
9	8	3/8" Flat Washer
10	4	3/8" Nylock Nut
11	1	Bumper Light Wiring Harness

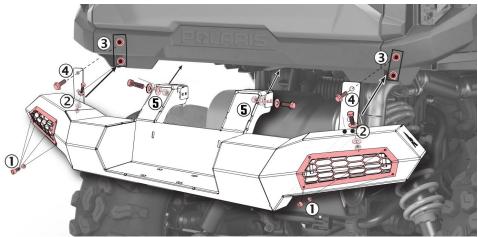
THUMPER FAB

P/N: TF-GEN-RWB-X, TF-GEN-RWB-XL, TF-GEN-RWB-B, TF-GEN-RWB-BL

### **BUMPER INSTALLATION INSTRUCTIONS**

- 1. Install Light Grills using #8-32 x 1/2" Socket Cap Screws & #8-32 Nuts.
- 2. Remove tailgate and (4) stock bolts from rear of vehicle.
- Loosely attach left & right 'L' mounting brackets to bumper using 5/16" x 3/4" Hex Cap Screws, washers, & Nuts.
- 4. Install bumper to vehicle using stock bolts on 'L' brackets, ...

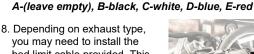
- 4. ...and 3/8" x 1-1/8" Hex Cap Screws, washers, & Nuts to center mounting holes.
- 5. Align bumper to vehicle, tighten all hardware, and replace tailgate.
- Connect wiring harness to pulse bar on General, route through firewall, and connect to bumper lights.



A-(blank) B-black C-white D-blue E-red

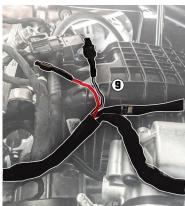


Install Dash Mount Rocker Switch and connect harness as labeled:
A-(leave empty), B-black, C-white, D-blue, E-red

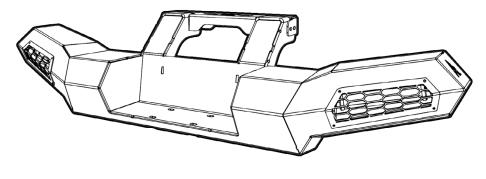


- you may need to install the bed limit cable provided. This will keep bumper from interfering with exhaust or most D tire combinations. Install cable on inside of lift cylinder brackets as shown.
- Connect reverse wire from supplied harness to negative (-) stock wiring shown in diagram. Test to make sure stock wire is ground, not power.





P/N: TF-GEN-RWB-X, TF-GEN-RWB-BL





### THUMPER FAB

### **FEATURES**

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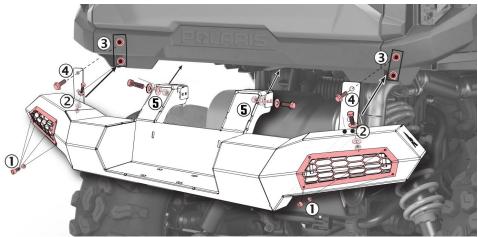
THUMPER FAB

P/N: TF-GEN-RWB-X, TF-GEN-RWB-XL, TF-GEN-RWB-B, TF-GEN-RWB-BL

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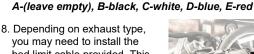
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