**Defender Front Winch Bumper** & Optional Light Kit

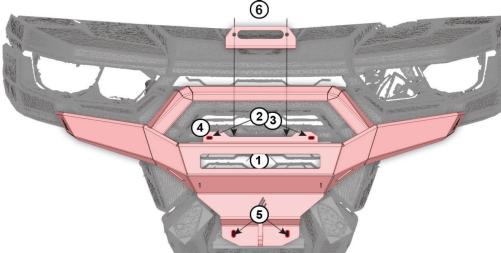
2016+ CAN-AM DEFENDER, DEFENDER MAX

P/N: TF040601

## **PARTS**

REF	QTY	PART DESCRIPTION
1	2	5/16" x 1.5 Flange Head Bolt
2	2	5/16" Flange Head Nuts
3	2	5/16" Flat Washers
4	2	3/8" x 1.5 Flange Head Bolts
5	2	3/8" x 1.5 Flange Nuts
6	4	3/8" Flat Washers
7	2	Standoff Bushings
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## TOOLS

- · 3/8", 5/16" Socket
- 3/8", 5/16" Wrench
- 3/8" Torx bit & drill

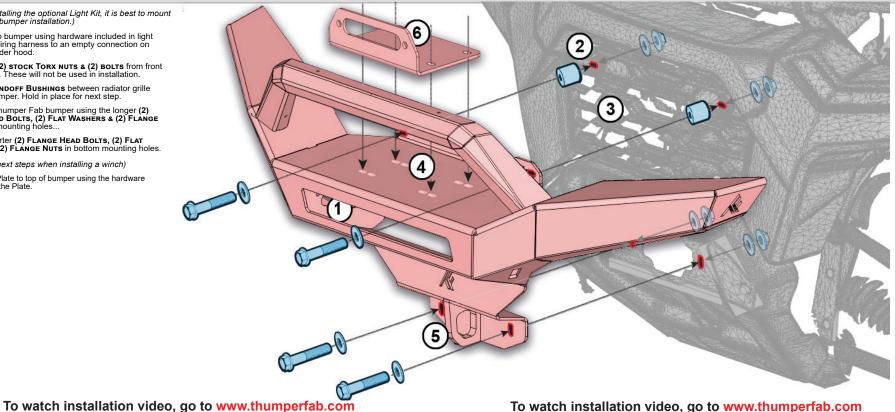
## **INSTALLATION INSTRUCTIONS**

(If you are installing the optional Light Kit, it is best to mount lights prior to bumper installation.)

- Mount Light to bumper using hardware included in light kit, and run wiring harness to an empty connection on power bar under hood.
- 2. Remove the (2) STOCK TORX NUTS & (2) BOLTS from front radiator grille. These will not be used in installation.
- 3. Place (2) STANDOFF BUSHINGS between radiator grille holes and bumper. Hold in place for next step.
- 4. Mount your Thumper Fab bumper using the longer (2) FLANGE HEAD BOLTS, (2) FLAT WASHERS & (2) FLANGE NUTS in top mounting holes...
- 5. ...and the shorter (2) FLANGE HEAD BOLTS, (2) FLAT WASHERS & (2) FLANGE NUTS in bottom mounting holes.

(continue to next steps when installing a winch)

- 6. Install Winch Plate to top of bumper using the hardware included with the Plate.
- 7. Mount winch.



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